



4 Step Roller Wash

Product Profile & Procedures

The following products are to be used in the ink system & automatic washer only!

- A. CW-70250, Clean down 1, this product is designed to remove the main body of ink present in the roller system.
- B. CW-70246, Calcium Rinse is a product designed to remove any mineral deposits that may be on the rollers.
- C. CW-70249, Dampener Clean is a cleaner designed to be applied to the meter roller, chrome roller, water form roller and clean ant metal parts on the press. Due to the design of this solvent when applied to the ink rollers it rejuvenates the rubber.
- D. CW-50302, Autowash is a cleaner that is designed as the final rinse of the ink rollers and also in a automatic blanket and roller wash system.

Procedures:

1. Apply 1 ounce of *Clean Down 1* (CW-70250, Orange) to the ink rollers and allow to work into the roller train.
2. Apply 1 ounces of the *Clean Down 1* (CW-70250, Orange) to the ink rollers and engage wash-up blades and allow to dry down.

3. Apply 1 ounce of *Clean Down 1* (CW-70250, Orange) to the ink rollers and drop all the rollers on the plate.
4. Apply 1 ounce of *Clean Down 1* (CW-70250, Orange) to the ink rollers and engage and allow to dry down.
5. Apply 1 ounce of *Calcium Rinse* (CW-70246, Red) to rollers and allow to dry down.
6. Apply 1 ounce of *Calcium Rinse* (CW-70246, Red) to rollers and allow to dry down.
7. Apply 1 ounce of *Dampener Clean* (CW-70249, Green) to rollers and allow to dry down.*
8. Apply 1 ounce of *Dampener Clean* (CW-70249, Green) to rollers and allow to dry down.*
9. Apply 1 ounce of *Auto Wash* (CW-50302, Clear) to rollers and allow to dry down.
10. Apply 1 ounce of *Auto Wash* (CW-50302, Clear) to rollers and allow to dry down.
11. Lift all rollers from plate, disengage the wash-up blade and turn off press.

**Dampener Clean* is used only the first week of washing and once a week after that.